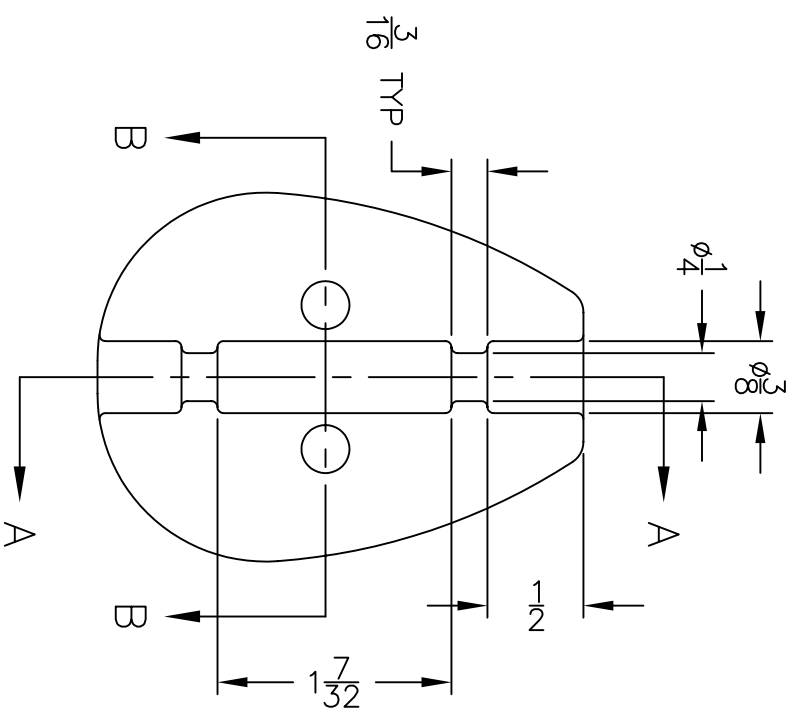


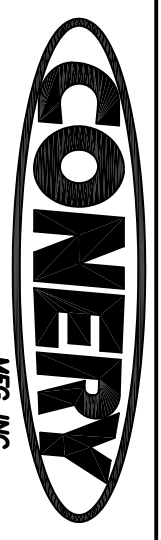
SECTION A-A

SECTION B-B

NOTE: ZINC PLATING TO BE EVEN AND FREE OF FLAKING. TYPICAL DRAFT ANGLE IS 1°, UNLESS OTHERWISE SPECIFIED. ALL UNMARKED FILETS AND RADII ARE 1/32. CASTING TO BE FREE OF SAND STICKERS, POROSITY, AND DEFORMATIONS.



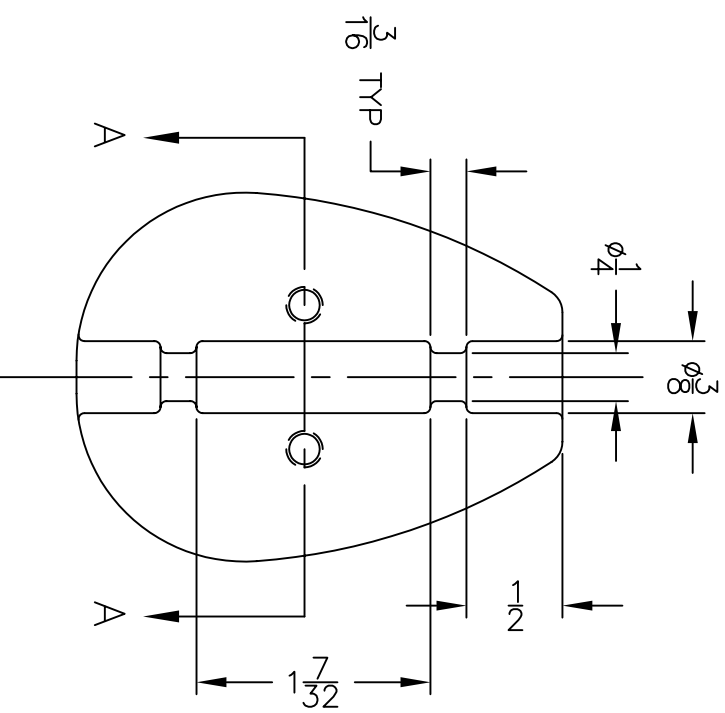
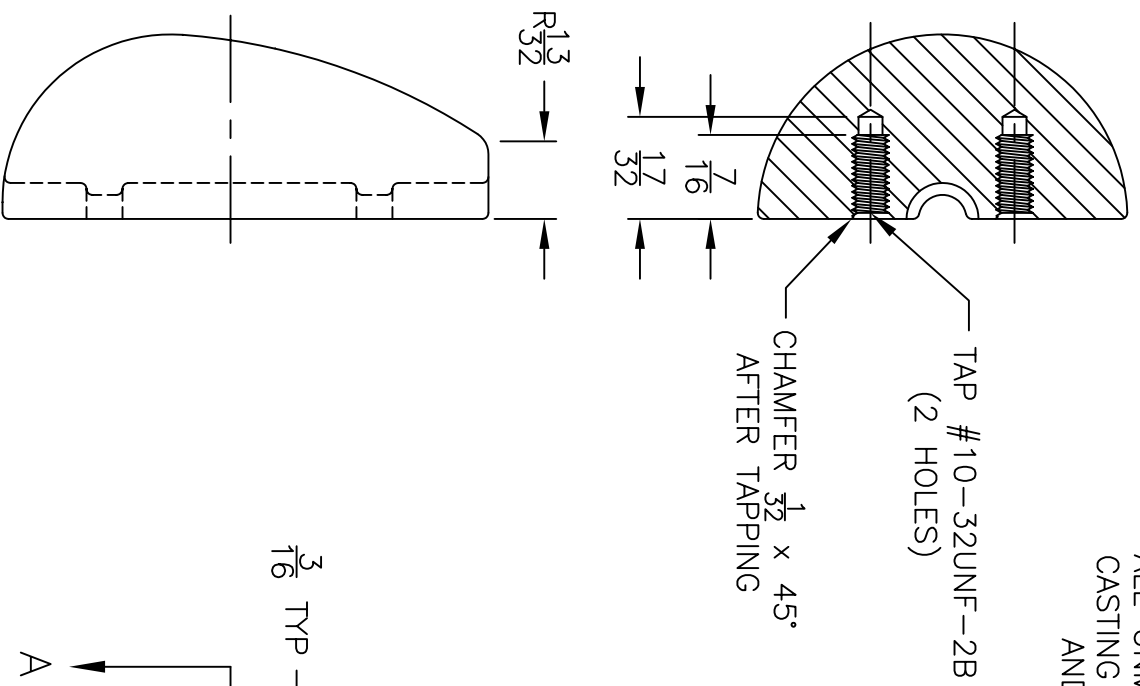
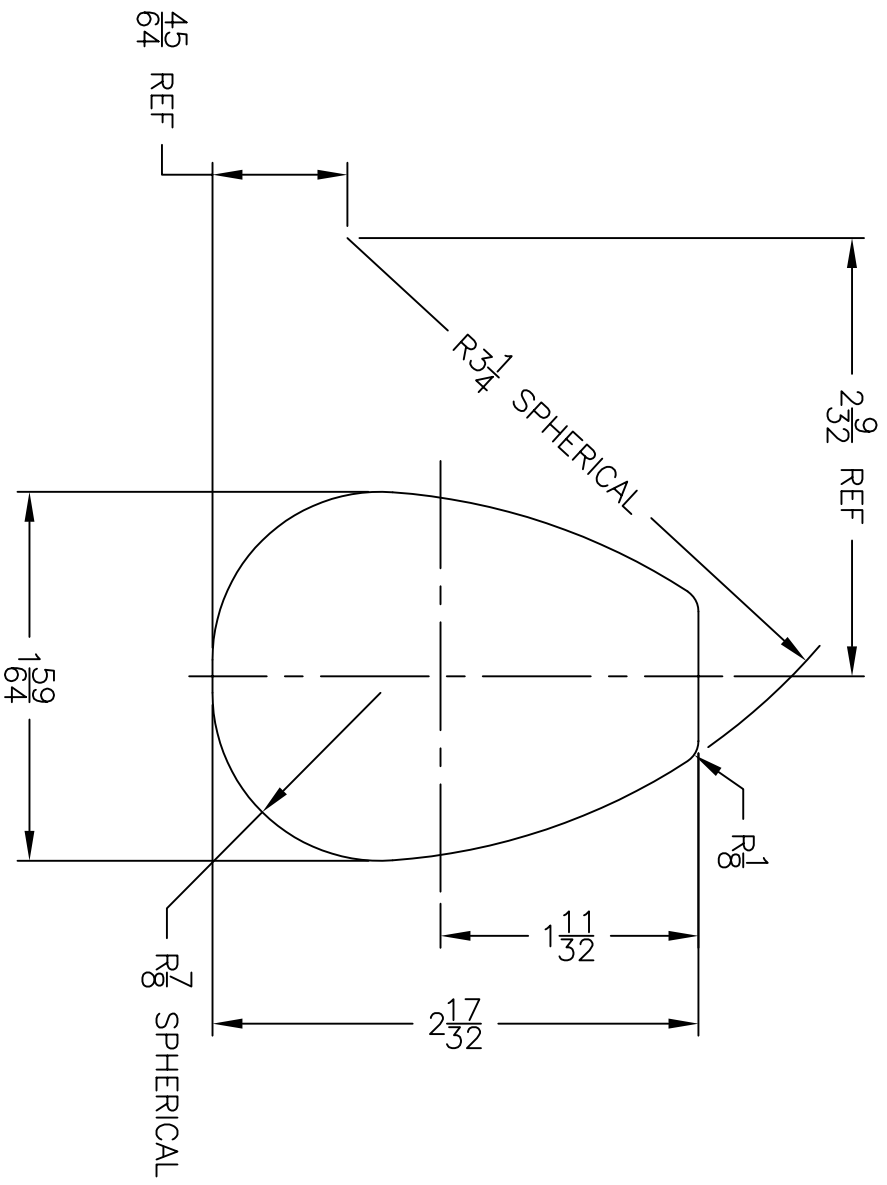
ALL INFORMATION CONTAINED IN THIS DRAWING IS CONFIDENTIAL AND PROPRIETARY TO CONERY MFG, INC.



WEIGHT, FLOAT FRONT HALF

CHANGES		TOLERANCES		DRAWN BY		DATE	
F		DECIMALS	xxx = ±.005	D. MIDDLETON	03/04/04		
E		.xx = ±.010	MATERIAL SPECIFICATION:				
D		FRACTIONAL	x/x = ±.1/64	CAST GRAY IRON			
C		ANGLES	x° = ±1/2°	CLASS 20			
B				ZINC PLATED			
A							

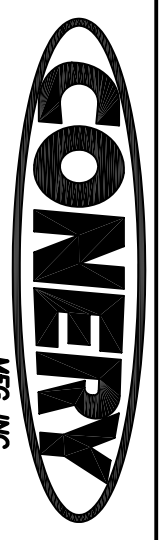
SCALE:	PART NO.
FULL	FLOAT WEIGHT



SECTION A-A

NOTE: ZINC PLATING TO BE EVEN AND FREE OF FLAKING.
 TYPICAL DRAFT ANGLE IS 1°, UNLESS OTHERWISE SPECIFIED.
 ALL UNMARKED FILETS AND RADII ARE 1/32".
 CASTING TO BE FREE OF SAND STICKERS, POROSITY,
 AND DEFORMATIONS.

ALL INFORMATION CONTAINED IN THIS DRAWING IS
 CONFIDENTIAL AND PROPRIETARY TO CONERY MFG, INC.



WEIGHT, FLOAT
 BACK HALF

CHANGES	TOLERANCES	DRAWN BY	DATE
F	DECIMALS xxx = ±.005	D. MIDDLETON	03/04/04
E	.xx = ±.010	MATERIAL SPECIFICATION:	
D	FRACTIONAL	CAST GRAY IRON	
C	x/x = ±.1/64	CLASS 20	
B	ANGLES	ZINC PLATED	
A	x' = ±1/2°		

SCALE: FULL
 PART NO. FLOAT WEIGHT